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1Introduction to Statistical Quality Control The material contained in the introduction has been taken from the following sources: Farnum, N.R. (1994), Modern Statistical Quality Control and Improvement (Chapter 2), Duxbury, NY. Montgomery, D.C.

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(2009), Introduction to Statistical Quality Control (Chapter 1), Wiley, NY.

Introduction to Statistical Quality Control

Two general approaches Sample produced at the same time consecutive units Sample representing all units produced since last sample Often used to make decisions about acceptance of product Effective at detecting shifts to out-of-control state and back into in-control state between samples Care must be taken because we can often make any process appear to be in statistical control just by stretching out the interval between observations in the sample.

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