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COMMUNICATIONS PARAMETERS TVON

= 0 ISO = 1 I/O = 0 (if using port 1), I/O

= 2 (if using port 2) PWE = 1 TAPEF = 0

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CNC Parameter Port 1 (M5) Port 2 (M74)
0002 1xxxxxx1 - - 0050 - - 1xxxxxx1
0038 01xxxxxx xx01xxxx 0552 10 - -
0253 - - 10 Punching Procedure Punch
NC Parameters - EDIT mode, PARAM
screen, EOB + OUTPUT/START ...

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